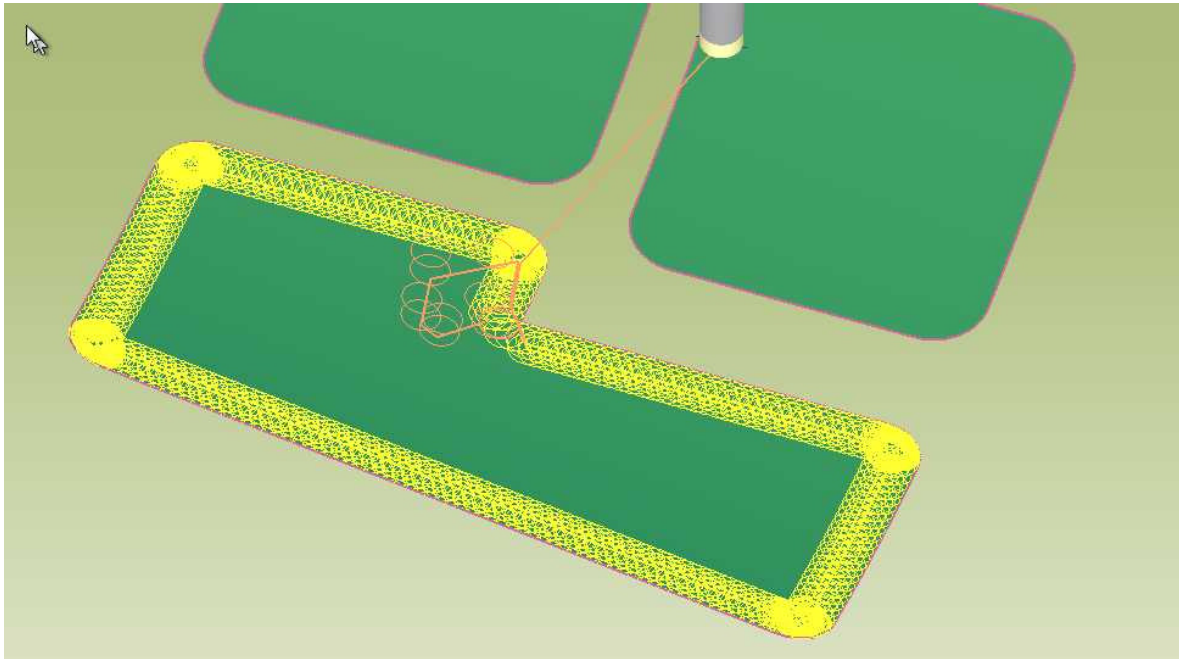
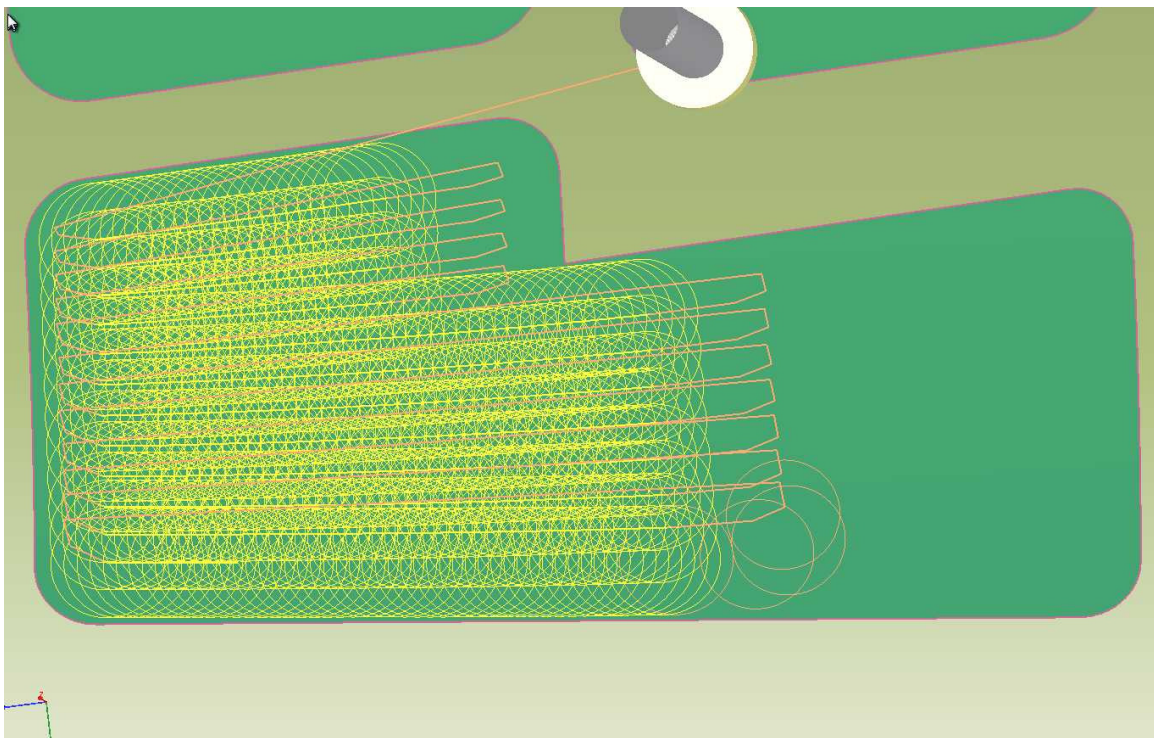


Module ES-Mill-Contour milling



The programme module enables clearance of pockets or milling along an edge in ES-Mill-Mode, i.e. with considerable wider cutting paths than common. Path widths increase starting from 5% of tool diameter directly on an edge to 3-4 times that for each pass, so that the maximum path width of 50% of tool diameter is achieved after only 3 passes



When edges are created out of high walls, the tool must be conically shaped in order to avoid undercutting. Finish-machining of wall surfaces follows then in a separate process.

